

# Rigid Packaging Family Specifications

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Model	Capacity under lid		Product code	Handle	Available decoration	Qty per bundle	Bundles per pallet	Qty per pallet	Qty per 53' truckload*
	US Gal	L							
<b>12 SERIES - PAILS PP</b>									
5012	1.3	5.67	60391	Plastic	Dry offset	576	3	1 728	38 592
4412	1.3	5	62329	Plastic	Dry offset/IML	576	3	1 728	38 592
4012	1.17	4.44	60377	Plastic	Dry offset	368	3	1 104	26 496
3712	1.1	4.2	60383	Plastic	Dry offset	540	3	1 620	37 260
3812	1.03	3.9	60385	Plastic	Dry offset/IML	696	3	2 088	45 240
3012	0.85	3.25	60372	Plastic	Dry offset	600	3	1 800	40 800
2512	0.67	2.55	60371	Plastic	Dry offset	720	3	2 160	47 520
1012	0.28	1.07	60346	No Handle	Dry offset	400**	16***	6 400	150 400

Product code	Description	Associated pails	Available decoration	Qty per box	Box per pallet	Qty per pallet
<b>LIDS PP</b>						
60398	Hermetic	3812. 4012. 4412. 5012	Dry offset	360	20	7 200
60399	No-hermetic		Dry offset	360	20	7 200
62327	No-hermetic	2512. 3012. 3712	Dry offset	420	20	8 400
60353	Hermetic		Dry offset	456	20	9 120
60378	Hermetic	1012	No	1 620	20	32 400

IPL offers packaging solutions that meet FDA (Food and Drug Administration) standards, with several features specifically designed for food. All of our containers are available with a security system that protects against unwanted openings. Decoration by IML, is available on selected models to enhance shelf impact. Our quality containers will ensure a perfect seal, even after repeated openings and closings of the lid. With IPL, your food is in good hands!



Photo quality graphics

Complete surface coverage

Not affected by water and scratch resistant

Additional UV ray protection available

Container 100% recyclable because the label is made of plastic



Up to 4 colors on the lids

Up to 7 colors on the containers

8 points printing size or more



### Certifications

- Our facilities and rigorous quality control processes have earned us certification under the following standards:
- ISO 9001
- ISO 14001
- HACCP
- IMS
- SQF



## Rigid Packaging Family

12 SERIES PP  
.25 US GAL (1 L) TO 1.5 US GAL (5.5 L)



FOOD MANUFACTURING AND PROCESSING

# Performance and peace of mind by the pailful.

# Rigid Packaging Family

## Round Tamper Evident



Depending on your needs, from liquid to solid, from cold to hot, we have the right products

### Features

- Skirt hugging handle
- Perfect for retail and industrial markets
- Easy to open and use
- IML and Dry offset decoration available
- Polypropylene pails and lids (PP)
- Available with or without plastic handle
- Available in clear Polypropylene

### Technical advantages

#### Break tab tamper evidence for quick and safe opening

- Easier for end user to remove compared to a tear strip

#### Skirt hugging handle

- No interference when applying labels
- No interference when pail is upside down

### Polypropylene highlights

- Leak proof without gasket
- PP holds a tighter dimensional spec than HDPE
- High impact resin available for freezing applications
- Thinner wall with competitive top load compared to HDPE
- Less polypropylene means it's less costly



### 12 SERIES

Inspired by European designs, series 12 of FDA-grade polypropylene are perfectly suited to food business realities. These pails offer a high standard of performance with minimal plastic, making it an economical packaging solution. Completely leakproof, these containers are able to withstand hot-filling. With 8 sizes from 0.25 US Gal (1L) to 1.5 US Gal (5.5L) and a multitude of decorative possibilities, you are sure to find the solution to your need.

### For every need

#### Liquids

Issues like heat deformation resistance, leak proofness, and liquid's high weight can require special containers.

#### Dry





Plastics breathe, and dry products need protection from moisture. So we get our vapor transmission rates tested independently in order to understand how products react.

#### Refrigerated

Restaurants constantly carry, open and close, label, and identify containers. Our Trustpack™, IML and see-through solutions can handle it.

#### Frozen

Cold robs plastic of its impact resistance and freezing makes products expand. But IPL has the solution to your needs.

			
<b>Mod.: 5012</b> 1.5 US Gal - (5.5L) 9" (W) X 7.75" (H)	<b>Mod.: 4412</b> 1.3 US Gal - (5L) 9" (W) X 7" (H)	<b>Mod.: 4012</b> 1.1 US Gal - (4.5L) 9" (W) X 6.25" (H)	<b>Mod.: 3712</b> 1.1 US Gal - (4.2L) 7.812" (W) X 7.37" (H)
			
<b>Mod.: 3812</b> 1 US Gal - (3.8L) 9" (W) X 5.50" (H)	<b>Mod.: 3012</b> 0.9 US Gal - (3.2L) 7.812" (W) X 5.87" (H)	<b>Mod.: 2512</b> 0.7 US Gal - (2.5L) 7.812" (W) X 4.75" (H)	<b>Mod.: 1012</b> 0.25 US Gal - (1L) 5.063" (W) X 4.75" (H)