

Rigid Packaging Family Specifications

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Model	Capacity under lid		Product code	Handle	Available decoration	Qty per bundle	Bundles per pallet	Qty per pallet	Qty per 53' truckload*
	US Gal	L							
48 SERIES - PAILS PP									
5048	5.25	19.9	61948	Plastic/Metal	Dry offset/IML	156	2	312	7 332
4548	4.9	18.55	61963	Plastic/Metal	Dry offset	156	2	312	7 332
4348	4.6	17.38	61956	Plastic/Metal	Dry offset	156	2	312	7 332
4048	4.3	16.46	61961	Plastic/Metal	Dry offset/IML	168	2	336	7 896
3548	3.76	14.22	61955	Plastic	Dry offset/IML	168	2	336	7 896
3248	3.4	12.9	61991	Plastic	Dry offset	300	2	600	13 200
3048	2.91	11	61954	Plastic	Dry offset	300	2	600	13 200
2548	2.46	9.3	61998	Plastic/Metal	Dry offset	270	2	540	12 690
2048	2.27	8.59	61995	Plastic	Dry offset/IML	342	2	684	15 732
Product code	Description		Associated pails		Available decoration	Qty per box	Box per pallet	Qty per pallet	
LIDS PP									
60337	Hermetic		3548. 4048. 4348. 4548. 5048			No	100	18	1 800
63300	Hermetic		3048. 3248			No	124	18	2 232
62344	No-hermetic		2048. 2548			No	180	16	2 880
62330	Hermetic					Dry offset	180	15	2 880

IPL offers packaging solutions that meet FDA (Food and Drug Administration) standards, with several features specifically designed for food. All of our containers are available with a security system that protects against unwanted openings. Decoration by IML, is available on selected models to enhance shelf impact. Our quality containers will ensure a perfect seal, even after repeated openings and closings of the lid. With IPL, your food is in good hands!

- INJECTION
IN-MOLD
LABELING

Photo quality graphics

Complete surface coverage

Not affected by water and scratch resistant

Additional UV ray protection available

Container 100% recyclable because the label is made of plastic

DRY offset

Up to 4 colors on the lids

Up to 7 colors on the containers

8 points printing size or more



Certifications

- Our facilities and rigorous quality control processes have earned us certification under the following standards:
- ISO 9001
- ISO 14001
- HACCP
- IMS
- SQF



Rigid Packaging Family

48 SERIES PP
2 US GAL (8 L) TO 5 US GAL (20 L)

FOOD MANUFACTURING AND PROCESSING

Performance and peace of mind by the pailful.

Rigid Packaging Family

Round Tamper Evident

48 SERIES



Depending on your needs, from liquid to solid, from cold to hot, we have the right products

48 SERIES

Inspired by European designs, series 48 made of FDA-grade polypropylene are perfectly suited to food business realities. These pails offer a high standard of performance with minimal plastic, making it an economical packaging solution. Completely leakproof, these containers are able to withstand hot-filling. With 9 sizes from 2 US Gal (8L) to 5 US Gal (20L) and a multitude of decorative possibilities, you are sure to find the solution to your need

For every need

Liquids

Issues like heat deformation resistance, leak proofness, and liquid's high weight can require special containers.

Dry

Plastics breathe, and dry products need protection from moisture. So we get our vapor transmission rates tested independently in order to understand how products react.

Refrigerated

Restaurants constantly carry, open and close, label, and identify containers. Our Trustpack™, IML and see-through solutions can handle it.

Frozen

Cold robs plastic of its impact resistance and freezing makes products expand. But IPL has the solution to your needs.

Features

- Perfect for retail and industrial markets
- Easy to open and use
- IML and Dry offset decoration available
- Polypropylene pails (PP)
- High density polyethylene lids (HDPE)
- Available with or without plastic handle

Technical advantages

Break tab tamper evidence for quick and safe opening

- Easier for end user to remove compared to a tear strip
- Tab stays attached to avoid any food contamination
- Tamper evidence on the pail not the lid

Skirt hugging handle

- No interference when applying labels
- No interference when pail is upside down

Polypropylene highlights

- Leak proof without gasket:
- PP holds a tighter dimensional spec than HDPE
- Perfect for hot fill application (up to 180°F)
- High impact resin available for freezing applications
- Thinner wall with competitive top load compared to HDPE
- Less polypropylene means it's less costly



Mod.: 5048
5 US Gal - (20L)
12.375" (W) X 14.25" (H)



Mod.: 4548
4.5 US Gal - (18.5L)
12.375" (W) X 13.43" (H)



Mod.: 4348
4.25 US Gal - (17L)
12.375" (W) X 12.62" (H)



Mod.: 4048
4 US Gal - (16L)
12.375" (W) X 11.75" (H)



Mod.: 3548
3.5 US Gal - (14L)
12.375" (W) X 10.43" (H)



Mod.: 3248
3.2 US Gal - (12L)
11.625" (W) X 11.18" (H)



Mod.: 3048
3 US Gal - (11L)
11.625" (W) X 10.18" (H)



Mod.: 2548
2.5 US Gal - (9.5L)
10.125" (W) X 10.50" (H)



Mod.: 2048
2 US Gal - (8L)
10.125" (W) X 10.06" (H)