

Rigid Packaging Family Specifications

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Model	Capacity under lid		Product code	Handle	Available decoration	Qty per bundle	Bundles per pallet	Qty per pallet	Qty per 53' truckload*
	US Gal	L							
INDUSTRIAL SERIES - PAILS HDPE									
5251	6.7	25.4	63465	Plastic Metal	Dry offset / IML	84	2	168	4 116
4222	5.7	21.5	61950	Plastic Metal	Dry offset / IML	96	2	192	4 608
4590	5.4	20.4	61949	Plastic Metal	Dry offset / IML	132	2	264	6 072
1738	4.8	18	61977	Plastic Metal	Dry offset / IML	144	2	288	6 624
1533	4.2	16	61984	Metal	Dry offset / IML	132	2	264	6 072
1537	4.2	15.9	61997	Plastic Metal	Dry offset	135	2	270	6 480
1432	3.5	13.2	61975	Metal	Dry offset	132	2	264	7 392
1328	3.3	12.5	61968	Metal	Dry offset / IML	192	2	384	8 064
1127	3	11.4	61996	Plastic Metal	Dry offset	240	2	480	10 320
409	1.1	4.1	61962	Plastic Metal	Dry offset	400	3	1 200	24 000

Product code	Description	Associated pails	Available decoration	Qty per box	Box per pallet	Qty per pallet
LIDS HDPE						
63472	UN liquid certified with spout	4590	No	44	18	792
63479	Tear strip with optional: rubber gasket, spout, vent	1328, 1533, 1738, 4590, 4222, 5251, 1432	No	68	18	1 224
63482	Tear strip with optional: rubber gasket, spout, vent		No	66	18	1 188
60367 63334	Snap-on with tear strip		No	72	18	1 296
63334	Snap-on		No			
63306	Tear strip with or without rubber gasket	1127, 1537	No	96	18	1 728
63475	Snap-on		No	120	18	2 160
63305	Tear strip with or without rubber gasket	409	No	190	16	3 040
63332	Snap-on		No	320	16	5 120

IPL offers packaging solutions that meet FDA (Food and Drug Administration) standards, with several features specifically designed for food. All of our containers are available with a security system that protects against unwanted openings. Decoration by IML, is available on selected models to enhance shelf impact. Our quality containers will ensure a perfect seal, even after repeated openings and closings of the lid. With IPL, your food is in good hands!



- Photo quality graphics
- Complete surface coverage
- Not affected by water and scratch resistant
- Additional UV ray protection available
- Container 100% recyclable because the label is made of plastic
- DRY offset**
- Up to 4 colors on the lids
- Up to 7 colors on the containers
- 8 points printing size or more



Certifications

- Our facilities and rigorous quality control processes have earned us certification under the following standards:
- ISO 9001
- ISO 14001
- HACCP
- IMS
- SQF



Rigid Packaging Family

INDUSTRIAL SERIES HDPE
0.5 US GAL (2 L) TO 6 US GAL (25.5 L)



FOOD MANUFACTURING AND PROCESSING

Performance and peace of mind by the pailful.

Rigid Packaging Family

Heavy Duty Design

INDUSTRIAL SERIES



Depending on your needs, from liquid to solid, from cold to hot, we have the right products

INDUSTRIAL SERIES

Made of polyethylene, these containers offer improved resistance to stacking and unrivaled ruggedness. They resist when used in extreme temperatures. The optional rubber gasket ensures that your product remains intact by preventing leakage. A temper-evident tear-strip security system is also available on selected lids. Want to do more to protect the environment? IPL offers pails made from recycled resin, which do not compromise on performance. Recycled resin pails are available only in black.

For every need

Liquids

Issues like heat deformation resistance, leak proofness, and liquid's high weight can require special containers.

Dry

Plastics breathe, and dry products need protection from moisture. So we get our vapor transmission rates tested independently in order to understand how products react.

Refrigerated

Restaurants constantly carry, open and close, label, and identify containers. Our Trustpack™, IML and see-through solutions can handle it.

Frozen

Cold robs plastic of its impact resistance and freezing makes products expand. But IPL has the solution to your needs.

Features

- Tear strip tamper evident security system
- Perfect for retail and industrial markets
- Optional rubber or liquid gasket
- IML and Dry offset decoration available

Different spout options

- Lids and pails made of high density polyethylene (HDPE)
- Optional metal or plastic handles

Technical advantage

Tear strip tamper evident security system

- Made for most demanding applications
- Designed to protect products against unfortunate openings or shoplifting

Handle options:

- Metal or Plastic handle available











Different lid options

- Four types of lids for different industrial applications

Available Lids & Options

- Snap-On
- Standard tear strip
- Rubber gasket
- Liquid gasket
- Spout
- Vent
- Tint plug
- Screw cap
- UN Liquid
- UN Solid



 Mod.: 5251 6.7 US Gal - (25.4L) 12.437" (W) X 17.625" (H)	 Mod.: 4222 5.7 US Gal - (21.5L) 12.437" (W) X 14.812" (H)	 Mod.: 4590 5.4 US Gal - (20.4L) 12.437" (W) X 14.375" (H)	 Mod.: 1738 4.8 US Gal - (18L) 12.437" (W) X 13" (H)	 Mod.: 1533 4.2 US Gal - (16L) 12.437" (W) X 11.562" (H)
 Mod.: 1537 4.2 US Gal - (15.9L) 11.375" (W) X 13" (H)	 Mod.: 1432 3.5 US Gal - (13.2L) 12.437" (W) X 9.87" (H)	 Mod.: 1328 3.3 US Gal - (12.5L) 12.437" (W) X 9.06" (H)	 Mod.: 1127 3 US Gal - (11.4L) 11.375" (W) X 9.5" (H)	 Mod.: 409 1.1 US Gal - (4.1L) 8.562" (W) X 6.37" (H)